

Pigmented Whiteboard Inks With Extended Cap-Off Time

General Information

The inks of Dokumental® WB 73xx series are pigmented Whiteboard Inks with an extended cap-off time of up to 72 hours under ISO 554 (23/50) conditions (Cap-off time strongly depends on colour, tip material and surrounding conditions). Despite the extended cap-off time, the inks have brilliant colours and dry quickly for immediate erasability without smearing.

Suitable Surfaces

For most non absorbing smooth surfaces like enamel, coated metals, plastic laminated cardboard, melamine coated surfaces, etc.

Applicable Standards & Regulations on request

Physical Data

Type	Colour	Viscosity at 20°C mPa s ± 1.0	Density at 20°C g/cm ³ ± 0.02
Dokumental® WB 7304.1	light blue	10.5	0.85
Dokumental® WB 7302.1	dark blue	9.0	0.85
Dokumental® WB 7311.1	black	10.0	0.86
Dokumental® WB 7322.1	red	9.5	0.85
Dokumental® WB 7323	blazing red	11.5	0.84
Dokumental® WB 7334.1	dark green	9.0	0.86
Dokumental® WB 7336.1	yellow green	7.5	0.85
Dokumental® WB 7338.2	forest green	9.0	0.86
Dokumental® WB 7339.1	green	10.5	0.85
Dokumental® WB 7341.1	violet	9.0	0.84
Dokumental® WB 7342.1	magenta	8.5	0.84
Dokumental® WB 7352.1	brown	11.0	0.86
Dokumental® WB 7362.1	orange	8.0	0.85
Dokumental® WB 7363.1	yellow	9.5	0.83
Dokumental® WB 7381.1	turquoise	11.0	0.85

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Technical Advice

The chosen marker components should be tested thoroughly.
More detailed information available on request.

Suitable Components

Nibs: polyester and acrylic, high porosity
Barrels: polypropylene
Caps and Plugs: polypropylene, polyethylene
Reservoir: polyester

It is mandatory to approve the compatibility of the ink and the components as well as the performance of the writing system.

Storage, Handling & Transportation

Before use of our product the filling station has to be maintained and cleaned carefully. The inks are sensitive to any kind of contamination. Cross-contamination of the inks may lead to a colour mismatch or will even lead to a defective marker or shorter shelf life.

Store our product frost protected and avoid direct sunlight. The recommended storage temperature is between 10°C and 30°C. Storage temperatures of above 30°C for several days bear the risk of a reduced shelf life of the ink.

The shelf life of the inks in original sealed containers is 18 months.

It is recommended to agitate pigmented inks before usage to ensure optimal homogeneity of the ink.

After usage the drums have to be closed again tightly.

Horizontal storage of the markers is recommended in order to get the maximum shelf life.

CAUTION: the inks are classified as flammable liquids! For detailed safety information refer to the respective Material Safety Data Sheets.

Packaging

20kg plastic drum

160 kg plastic drum

Produced by

DOKUMENTAL GmbH & Co KG

Wöllnerstraße 26

D-67065 Ludwigshafen

Phone: +49(0)621/37702-321

Fax: +49(0)621/37702-391

Mail: info@dokumental.de

www.dokumental.de